

## Cholesteric and other phases in thermotropic liquid crystalline polymers with side chain mesogenic groups

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**Abstract** - A new field of physical chemistry of macromolecular compounds - physical chemistry of synthetic liquid-crystalline polymers, particularly, comb-like polymers with mesogenic side-groups is considered. The classification of mesophase types of such polymers is given and the dependence of its structure on the chemical constitution of monomeric units is analyzed. The approaches to creation of liquid crystalline polymers with definite interval of existence and of mesophase type are demonstrated. Particular attention is paid to the structure and the optical properties (selective reflection of light) of cholesteric polymers. The formation of an intramolecular liquid crystalline structure in solutions of polymers with mesogenic side groups is discussed.

### INTRODUCTION

Thermotropic liquid crystalline (LC) polymers belong to relatively novel class of liquid crystalline compounds. First attempts to create thermotropic polymeric liquid crystals have been undertaken some fifteen years ago (refs. 1 - 8).

The study of both thermotropic and lyotropic LC polymers is directly related to the solution of practical problems connected with the creation of polymeric materials endowed with pre-assigned properties. Thus, for instance, the use of the LC state anisotropy in the processing of polymeric materials proves to be highly promising for the production of ultra-strong high-modulus fibers and films (refs. 9 - 13).

At present, at least three types of thermotropic LC polymers can be considered. These are (i) melts of some linear crystallizable polymers; (ii) the polymers containing the mesogenic groups within the backbone chains, and (iii) the polymers with side chain mesogenic groups (ref. 14).

The present paper deals with the LC polymers with mesogenic groups within the side branchings of macromolecules. We emphasize the most significant and principal questions relating to some aspects of the synthesis of nematic, smectic and cholesteric LC polymers and some features of their structure.

### SYNTHESIS OF LIQUID CRYSTALLINE POLYMERS WITH SIDE CHAIN MESOGENIC GROUPS

The main pathway to obtain polymers with side chain mesogenic groups involves the synthesis of monomers followed by either their homopolymerization, or copolymerization with other mesogenic or nonmesogenic compounds (Fig. 1) (refs. 14 - 18). An alternative method, that is the addition of molecules of low molar mass liquid crystals to a polymeric chain by means of polymer-analogous reactions, is used so far at seldom, and quite a few LC polymers were synthesized by this method (refs. 19 - 21).

The length of the side chain connecting the mesogenic group with the backbone chain (the spacer) is of extremely high significance for the realization of the LC state. The point is that the attachment of the mesogenic groups directly to the backbone chain (with no spacer) not necessarily leads to the formation of the LC polymer. This is accounted for by the notable steric hindrance imposed on the packing of mesogenic groups by the backbone chain, and, as a consequence, most polymers turned out to be amorphous. The attachment of mesogenic groups to the side branching of the so-called comb-like polymers, i.e. the polymers having long aliphatic branchings, allows

to lower essentially the limitations imposed on the packing of mesogenic groups by the backbone chain, as compared to the polymers with the mesogenic groups directly attached to the backbone chain.

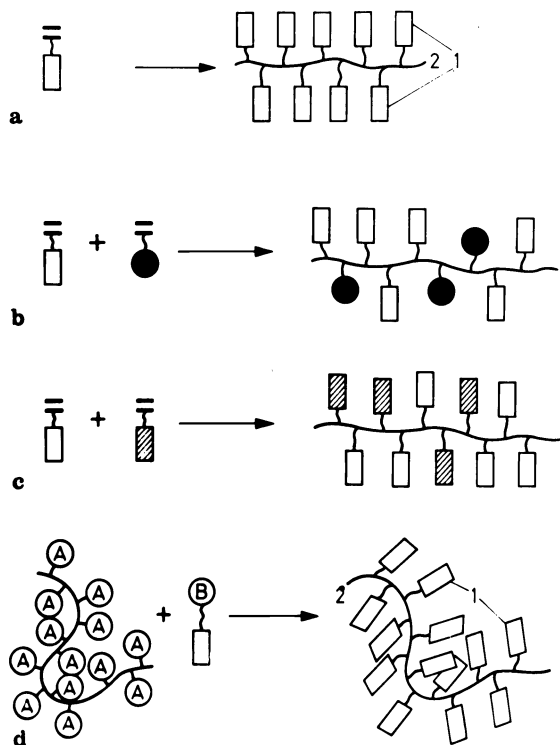
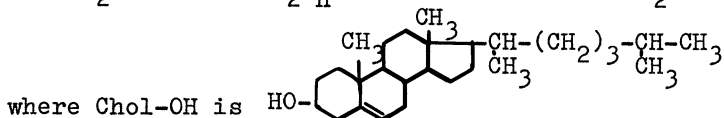
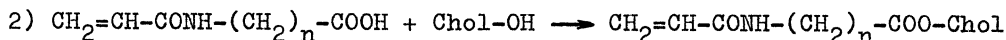
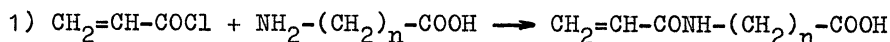
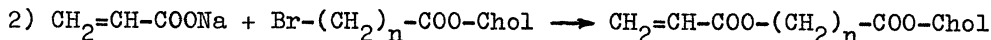
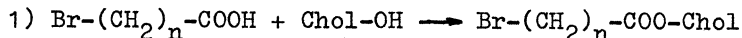


Fig. 1. Synthesis of LC polymers with mesogenic side groups: (a) - homopolymerization; (b) - copolymerization of mesogenic and non-mesogenic monomers; (c) - copolymerization of mesogenic monomers; (d) - polymer-analogous reaction; 1 - mesogenic groups; 2 - main chain; A, B - functional groups

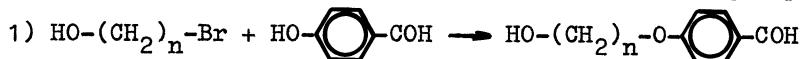
There are several methods to build the monomer molecules with the mesogenic groups parted from the reactive double bond by the flexible spacer. The first method is as follows: initially aminocarboxylic acid, which methylene chain will now serve as a spacer, is attached to the reactive acrylic or methacrylic group, and then the mesogenic groups (cholesterol fragments for instance) are attached to the terminal carboxyl group (ref. 8):

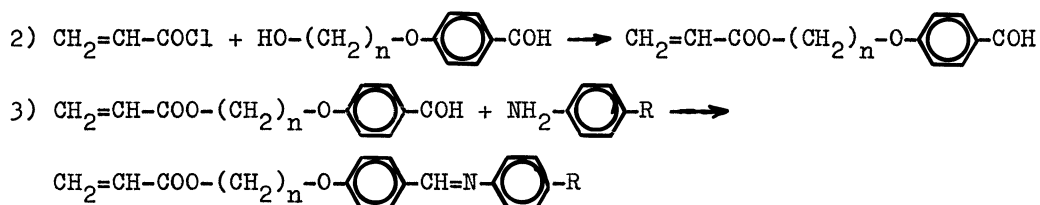


There is an alternative method, i.e. initially the spacer is attached to the mesogenic group, and then follows the reaction with acrylate or methacrylate to give the monomer (ref. 22):



In those cases when it is troublesome to carry out the reaction with already available mesogenic group, as is, e.g., the case for Schiff bases, the monomer can be synthesized as follows. First, the spacer is attached to the fragment of prospective mesogenic group, then to obtain thus far non-mesogenic monomer, and finally the required mesogenic monomer is prepared by the reaction with the other fragment of the mesogenic group (ref. 24):





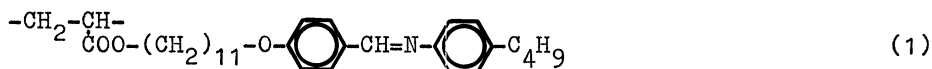
Up to date, some hundred new LC polymers with various side mesogenic groups have been synthesized (refs. 14,17).

### THE STRUCTURE OF SMECTIC POLYMERS

In the polymers with side mesogenic groups the spacer provides the sufficient autonomy of the backbone chain and side mesogenic groups. If there was the total autonomy then the structure of polymer would be completely determined by that of mesogenic groups, i.e. the polymers with the nematogenic or smectogenic groups would produce the nematic or smectic mesophase, respectively, whereas the chiral mesogenic groups would lead to the LC polymers of cholesteric or chiral smectic type. As a matter of fact this is not the case. The total autonomy cannot be achieved, and thus the structure of the polymer is determined not only by its mesogenic groups, but also by the chemical structure of the spacer and backbone.

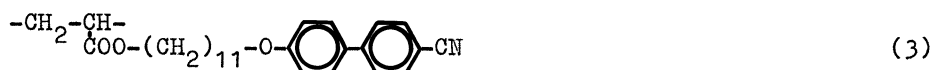
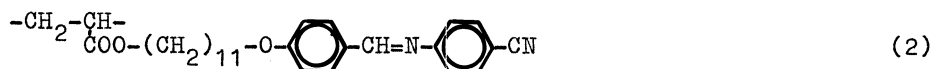
Fig. 1 shows that the backbone chain induces the layer ordering in the arrangement of mesogenic groups. That is why the most abundant mesophase type for such polymers is the smectic one. Presently, more than a hundred of comb-like polymers are known to form the smectic mesophase (refs. 14 - 17, 23, 25 - 30). Now we consider several types of smectic mesophases which can occur in polymers.

The polymer (1) of the following structure



forms below 90°C the smectic phase featuring a fan-shaped texture. An X-ray pattern of the polymer shows an intensive narrow reflection at wide angles and a series of low-angle reflections. The orientation results in the arc-shaped splitting of all reflections, with the low-angle reflections being transformed into the equatorial and the wide-angle ones into the meridional arcs (Fig. 2a). Such a character of X-ray patterns indicates the formation of the smectic phase with the ordered layers, in which mesogenic groups are arranged normally to the layer plane (ref. 30). This ordering is typical of the smectic  $S_B$  phase for low molar mass liquid crystals (ref. 31). Within the temperature range between 90 and 149°C the general character of the reflection arrangement is pertained but the wide-angle reflection becomes diffuse (Fig. 2b). This fact indicates that the order in layers is destroyed, and, hence, is typical of the smectic  $S_A$  phase. Thus, the smectic dimorphism  $S_B - S_A$  is found in the polymer (1). The structure of these phases is shown in Fig. 3.

If the butyl group in the mesogenic group of the above polymer is substituted by the nitrile one (the polymer (2)) (ref. 32), or the azomethyne mesogenic group is substituted by the cyanodiphenyl one, leaving unaffected the backbone acrylate chain and the spacer of 11 methylene units (the polymer (3)) (ref. 28), one arrives at the other type of dimorphism.



The high-temperature phase of these polymers is the same as in the polymer (1), while the low-temperature phase has a tilted disordered arrangement of mesogenic groups within the layers, that is, represents the smectic  $S_C$  phase. The other type of smectic polymorphism is observed for the comb-like polymers with acrylic backbone chains and phenylbenzoate mesogenic group. An X-ray pattern of the polymer (4) (ref. 29) at room temperature shows the

low-angle reflections and a narrow wide-angle reflection (Fig. 2c).



Upon orientation the low-angle rings are split into the equatorial point reflections, while the wide-angle reflection is splitted into 4 arcs. This fact indicates the tilted ordered arrangement of mesogenic groups in layers, typical of the smectic  $S_F$  phase. Increasing the temperature within the 60 - 145°C range destroys the order in the layers to give the  $S_C$  phase (Fig. 2d). The structure of the  $S_F$  and  $S_C$  phases is shown in Fig. 3.

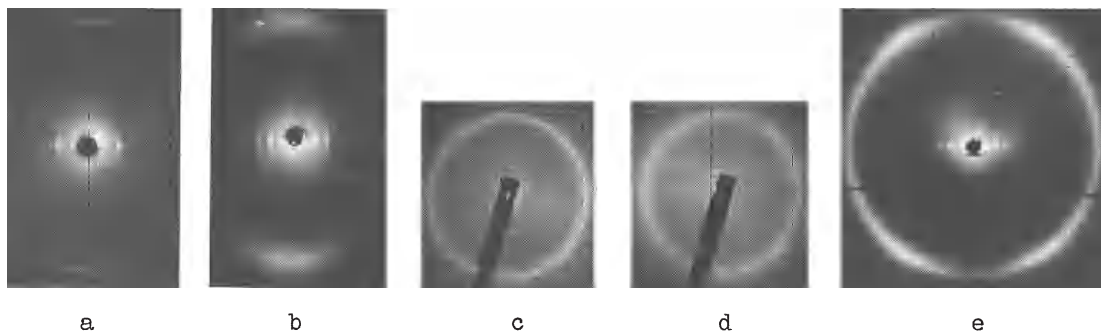


Fig. 2. X-ray diagrams of polymer (1) in oriented  $S_B$ (a) and  $S_C$ (b) phases and polymer (4) in  $S_F$ (c),  $S_C$ (d) and in oriented  $S_F$ (e) phases.

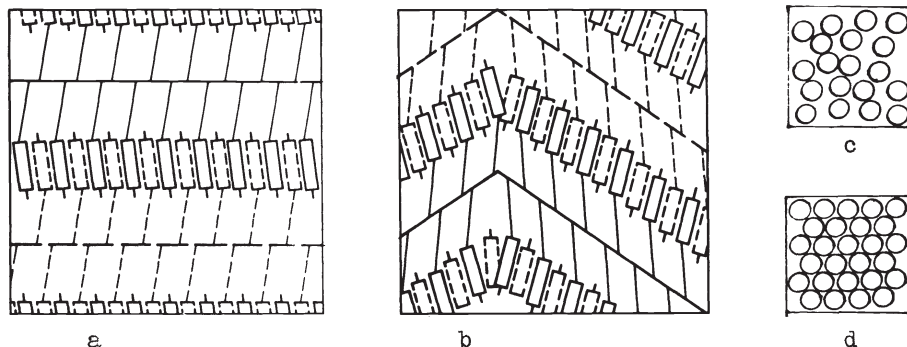
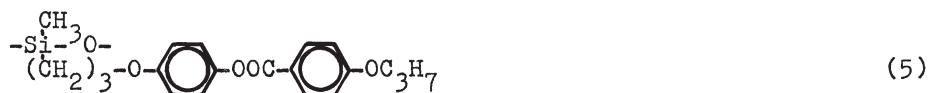


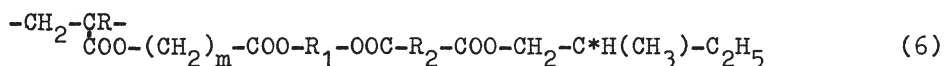
Fig. 3. Schemes of molecular packing in smectic phases. Arrangement of macromolecules with mesogenic groups in  $S_A$ (a),  $S_B$ (a),  $S_C$ (b) and  $S_F$ (b) phases. Packing of the mesogenic groups in plane, perpendicular to long axis of side groups in  $S_A$ (c),  $S_C$ (c),  $S_B$ (d) and  $S_F$ (d) phases.

Thus, the smectic phases  $S_A$ ,  $S_B$ ,  $S_C$  and  $S_F$  are all observed in the polymers with the carbon-chain backbones and various mesogenic groups. The highly-ordered smectic phase  $S_B$  is formed in the polymer with the siloxane backbone chain and phenylbenzoate mesogenic groups (the polymer (5)):

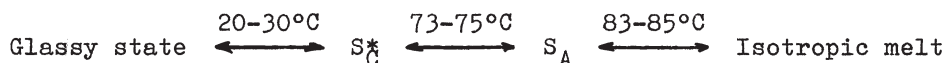


An X-ray pattern of this polymer shows together with intensive low-angle reflection the presence of 2 narrow wide-angle reflections. Upon orientation the low- and wide-angle reflections break up into mutually perpendicular directions (Fig. 4) (ref. 33). In contrast to the  $S_B$  phase with the pseudo-hexagonal packing of mesogenic groups, that of the  $S_F$  phase is orthorhombic. One of particular features of the low molar mass liquid crystals of the chiral smectic  $S_C^*$  type is their ferroelectric properties. It is known that the smectic phase with chiral molecules, whose longer axes are inclined to the

layer plane, has an ordered arrangement of dipoles. The only symmetry element for such a structure is a polar two-fold axis lying within the layer plane and normal to the plane of molecule inclination. In this case there can occur a spontaneous polarization along that axis which is determined by the transversal dipole moment of the chiral molecules. For one of the polymer of general formula (6)



which displayed the following transitions



we have revealed the pyroelectric phenomenon within the region of the chiral smectic  $\text{S}_C^*$  phase existence (ref. 34). The temperature dependences of the pyrocoefficient  $\gamma$  and spontaneous polarization  $P_s$ , calculated by integrating the curve  $\gamma(T)$ , are shown in Fig. 5.

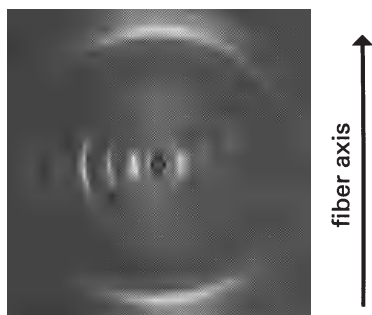


Fig. 4. X-ray diagram of oriented polymer (5) in  $\text{S}_E$  phase

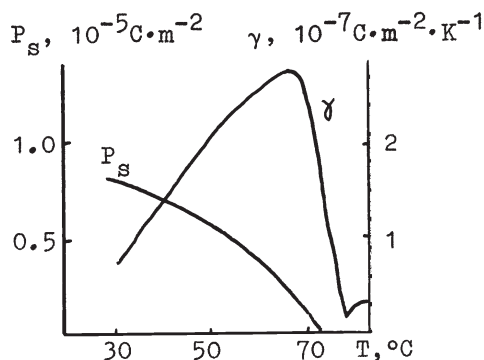


Fig. 5. The temperature dependence of pyrocoefficient  $\gamma$  and spontaneous polarization  $P_s$  for polymer (6)

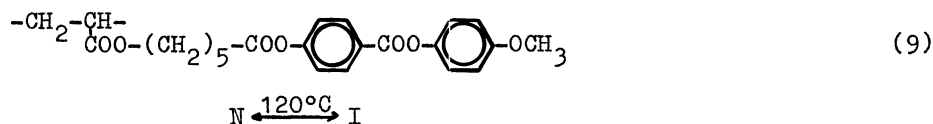
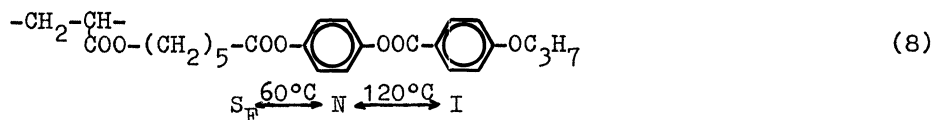
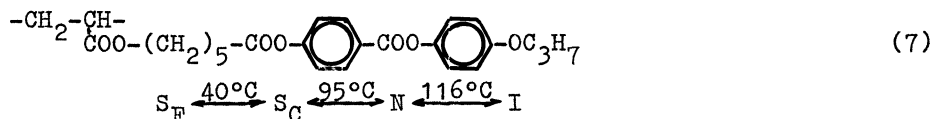
The relaxation time of spontaneous polarization  $\tau$  is  $\sim 100 \mu\text{s}$  well below the  $\text{S}_C^* - \text{S}_A$  transition point, but increases sharply nearly the latter point up to  $\sim 1 \text{ ms}$ . This fact indicates the presence of the soft mode for molecular motion in this transition, similar to the ferroelectric soft mode in solid ferroelectrics near the Curie point. The large relaxation time for the polymeric LC ferroelectric, which is two orders of magnitude as great as that for the low molar mass ferroelectric liquid crystals, seems to be related to the greater viscosity of the polymeric mesophase and to the thermal disordering not of separate mesogenic groups, but rather of large ensembles "entangled" by polymeric chains.

After the external polarizing field was switched off and the cell electrodes were made short circuit, the pyroelectric response remains constant for more than 5 min., hence indicating the low elasticity modulus and very high viscosity coefficient as compared to those of low molar mass liquid crystals. The spontaneous polarization was preserved within the broad temperature range, at room temperature in particular.

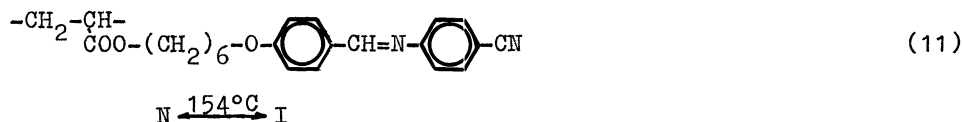
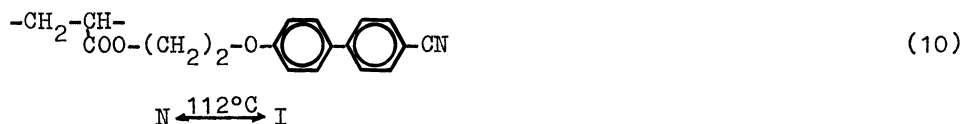
## THE STRUCTURE OF NEMATIC POLYMERS

Now let us consider the polymers forming the nematic mesophase. The structure of these polymers is similar to that of smectic polymers, but, as a rule, with shorter spacers and shorter alkyl substituents in mesogenic groups. Thus, the above-mentioned polymer (4), having phenylbenzoate mesogenic group and 4-carbon terminal substituent, gives rise to smectic phases. The polymers (7) and (8), having phenylbenzoate mesogenic group and 3-carbon terminal substituents, form both smectic and nematic phases (ref. 29). For the polymer (9), having a 1-carbon terminal substituent, only nematic

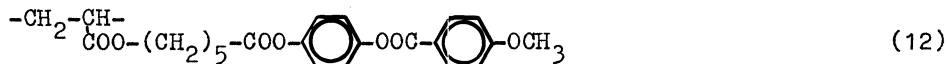
phase is observed (ref. 29).



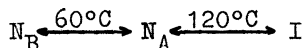
The polymers with cyanodiphenyl and azomethyne mesogenic groups and the spacer of 11 methylene units form, as it was already shown, smectic phases. Taking a shorter spacer of 2-6 methylene units (and leaving unaffected the mesogenic group and the acrylate backbone) gives rise to the nematic polymers (10) and (11) (refs. 24, 32).



The nematic polymers show the textures which are typical of nematic liquid crystals, i.e. marbled, schlieren, threaded. The X-ray patterns of nematic phases of polymers show the presence of only one diffuse maximum (Fig. 6a). And besides the usual nematic phase with just orientational order in the arrangement of mesogenic groups, we have found in polymers a new type of the nematic ordering (ref. 29), which was not observed in low molar mass liquid crystals. An X-ray pattern for the polymer (12) of the following structure



shows one narrow wide-angle reflection with no low-angle reflections (Fig. 6b). Such a character of the X-ray pattern indicates the ordered hexagonal packing of the side mesogenic groups with no translational order in the direction of their long axes (Fig. 7). This new type of the nematic structure may be denoted as the nematic  $N_B$  phase, which in the considered polymer precedes the usual nematic  $N_A$  phase



One of peculiar features of the smectic and nematic polymers is their behaviour upon the uniaxial orientation (ref. 29). Under the action of a mechanical field on nematic polymers it is the mesogenic groups that are arranged along the orientation axis, not the backbone chains, i.e. there occurs a concerted turning of the LC domains formed by the mesogenic groups (Figs. 6a and b). In the case of the smectic polymers it is the smectic layers that are arranged along the orientation axis, while the mesogenic groups are arranged either normally to them (the smectics  $S_A$ ,  $S_B$ ,  $S_E$  (Figs. 2a, b and 4)) or at some angle (the smectics  $S_F$ ,  $S_C$  (Fig. 2e<sup>A</sup>)). The polymers that form both smectic and nematic mesophases (the polymer (8)) are readily orientable in the nematic phase, with the mesogenic groups being oriented along the ori-

entation axis, and then, in fibers, the nematic - smectic transition takes place (Fig. 8). If the mesogenic groups in the smectic phase are tilted to the layer then the chevron-like structure is originated, with the smectic layers being situated at some angle to the fibre axis.

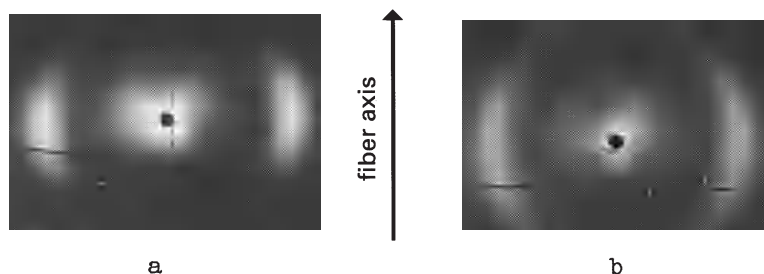


Fig. 6. X-ray diagrams for polymer (9) in oriented  $N_A$  phase (a) and for polymer (12) in oriented  $N_B$  phase (b)

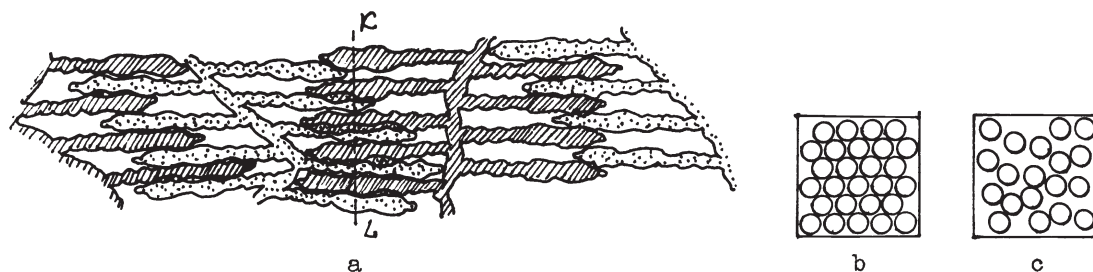


Fig. 7. Scheme of macromolecular packing in nematic phases. Arrangement of macromolecules with mesogenic groups framed by Van der Waals radii (a); packing of mesogenic groups in  $N_B$  (b) and  $N_A$  (c) phases within the KL plane, which is normal to long axes of side branchings.

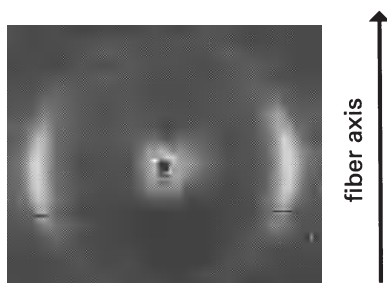
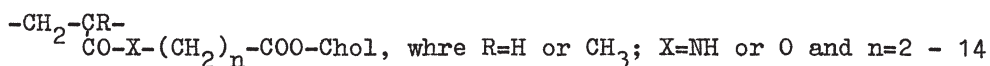


Fig. 8. X-ray diagram for polymer (8) in  $S_F$  phases, oriented in the nematic state.

## THE STRUCTURE AND OPTICAL FEATURES OF CHOLESTERIC POLYMERS

A separate class of the LC systems is formed by the polymers with the cholesterol-containing side groups (refs. 6 - 8, 14 - 16, 36 - 38). Low molar mass cholesterol esters form the liquid crystalline cholesteric phase which is characterized by the helical structure. The helix pitch of this structure is usually of the order of the visible light wavelengths, so the cholesteric liquid crystals reflect selectively visible light. The reflected light has either left or right-hand circular polarization depending on the sign of the cholesteric helix. The helix pitch is highly sensitive to various external effects and this property finds wide application in different devices. The cholesterol-containing polymers of the acrylic and methacrylic series of general formula



were synthesized in (refs. 18, 36, 37).

All the cholesterol-containing polymers form mesophase within the broad temperature range. X-ray patterns of these polymers in the wide-angle region show just a diffuse halo corresponding to a spacing of 0.58 - 0.62 nm. The uniaxial orientation increases the intensity of the halo in the meridional direction. In the low-angle region a series of intensive reflections is observed which transform to equatorial arcs upon the uniaxial orientation. Such a pattern of the reflections intensity is defined primarily by the normal arrangement of the side groups with respect to the backbone chains. The position of the low-angle reflections depends on the length of the methylene spacer connecting cholesterol to the backbone chain. This fact indicates the formation of the layered structures with the layer thickness defined by the length of the side mesogenic groups. The structure of the polymers is shown schematically in Fig. 9.

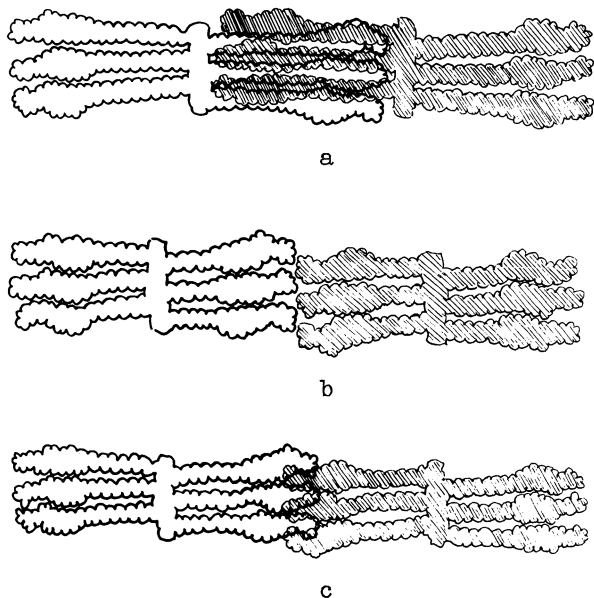


Fig. 9. Schemes of macromolecular packing of cholesterol-containing polymers:  
 a) one-layer  
 b) two-layer  
 c) intermediate  
 Shaded molecules are within the plane parallel to the Figure plane.

Depending on the length of the spacer there can be formed a one layer packing with the mesogenic groups being antiparallely arranged in such a way that the cholesterol groups of one macromolecule are surrounded by the methylene chains of the neighboring macromolecules. The short spacers give rise to the two-layer packing with mesogenic groups being arranged in parallels. An intermediate packing in which the aliphatic parts of the cholesterol groups overlap is also possible.

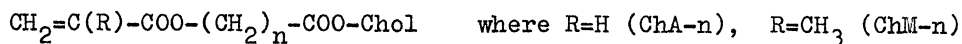
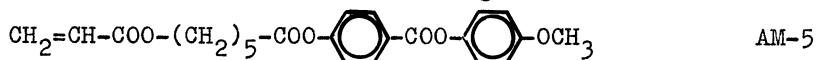
As is known a typical feature of the cholesteric liquid crystals is their ability to reflect light selectively and, as a consequence, to display circular dichroism. In fact, for a series of cholesterol-containing polymers in the UV-region there was observed the maximum of reflection and circular dichroism (ref. 38).

Thus, the cholesterol-containing homopolymers of the acrylic and methacrylic series form both smectic and cholesteric mesophases, the latter reflects selectively the light in the UV-region.

In order to obtain the cholesteric polymers having the ability to reflect visible light the property of the nematic liquid crystals to untwist the helix of the cholesteric mesophase is usually employed.

Wide opportunities provide copolymerization of cholesteric monomers with nematogenic ones (refs. 39, 40). At present, a large number of copolymers which reflect selectively visible light has been synthesized on the basis of nematogenic and cholesterol-containing monomers (refs. 17, 40, 41).

As an example let us consider the copolymers of the nematogenic monomer AM-5 with various cholesterol-containing monomers





Increasing the fraction of the nematic monomeric units in copolymers leads to the shift of the wavelength of the selective reflection to the long-wave region, which means the untwisting of the cholesteric helix. The formation of the cholesteric mesophase in copolymers can be considered also as the inducing of the helical structure in the nematic polymer under the action of chiral cholesterol-containing units. A useful characteristic, which is widely used in studying optical properties of the induced cholesteric mesophase in nemato-cholesteric mixtures, is the helical twisting power (HTP) of a chiral additive

$$\text{HTP} = \frac{dP}{dx_{ch}}$$

where  $x_{ch}$  - molar fraction of chiral additive. Taking into account that  $\lambda_R = nP$  ( $n$  is the average refractive index,  $P$  is the helix pitch) and assuming  $n = \text{const}$  the latter expression can be written as

$$\text{HTP} = n \frac{d\lambda_R^{-1}}{dx_{ch}}$$

i.e. HTP is determined by the slope of  $\lambda_R^{-1}$  as a function of  $x_{ch}$ .

Fig. 10 shows the dependence of  $\lambda_R^{-1}$  on  $x_{ch}$  for a series of cholesteric copolymers. As can be seen from this Figure, the copolymers of the same nematogenic monomer and different cholesterol-containing monomers have the value of the HTP which is close to that for the mixtures of low molar mass cholesterics and nematics, namely, cholesteryl propionate and p-butoxybenzylidene-p-buthylaniline (ChP-BBBA).

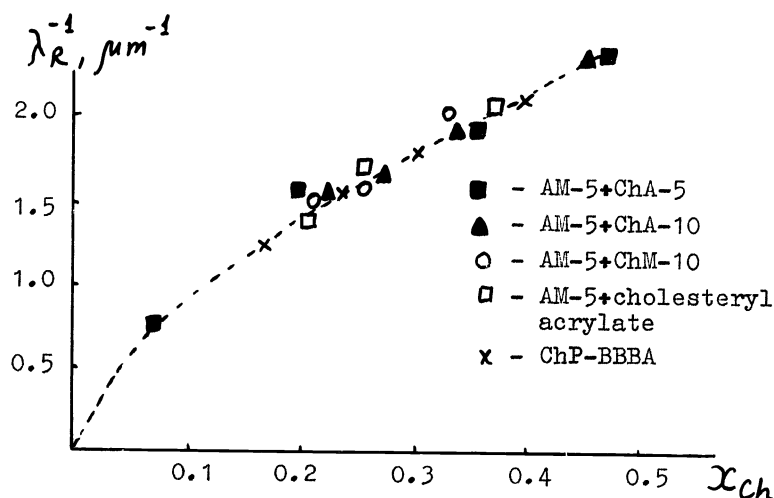


Fig. 10. Dependence of  $\lambda_R^{-1}$  on the molar fraction of cholesteric component for copolymers and for mixtures of low molar mass liquid crystals.

Now let us consider the influence of the temperature on the helix pitch of the mesophase of cholesteric copolymers. For low molar mass cholesterics in the region far from phase transitions the helix pitch is, as a rule, slightly dependent on the temperature. A sharp dependence on temperature is observed near the point of transition to the smectic mesophase, provided the latter exists. The copolymers of AM-5 and ChA-5 give rise to the cholesteric mesophase only, and the helix pitch for these copolymers is defined by their composition and is slightly dependent on temperature within the whole range of the mesophase existence (Fig. 11). Weak dependence of the helix pitch on the temperature is observed also for the copolymers AM-5 with ChA-10 and AM-5 with ChM-10 for low concentrations of cholesterol-containing units. Increasing the concentration of the latter enhances their tendency to form layer structures, i.e. smectogeny, in consequence the helix pitch in the copolymers containing more than 30 mol.% of ChA-10 or ChM-10 units sharply increases with decreasing of temperature (Fig. 11).

A significant feature of polymeric systems is their ability to pass to the glassy state. This property allows one to fix the cholesteric mesophase with a definite helix pitch within a glassy film. Since all comb-like cholesteric polymers form the left-hand helix, they reflect the left-hand circular component and transmit the right-hand one, and thus, they are transformers of the plane-polarized light into the circular-polarized one.

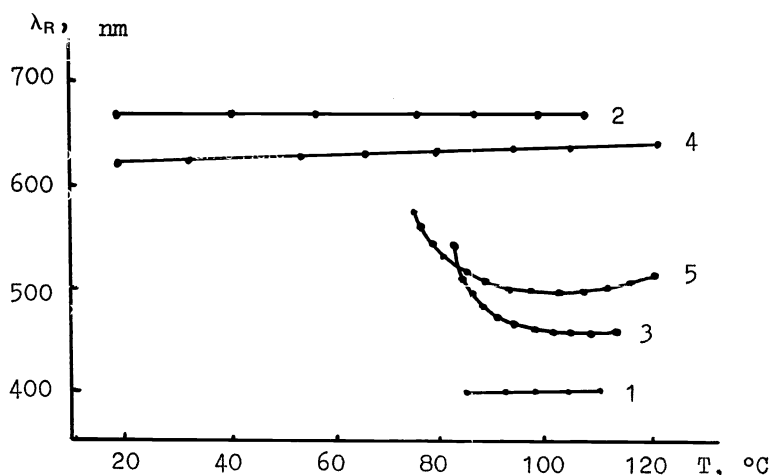


Fig. 11. Temperature dependences of  $\lambda_R$  for copolymers of AM-5 with 20 mol.% of ChA-5 (1), with 28 mol.% of ChA-10 (2), with 39 mol.% of ChA-10 (3), with 22 mol.% of ChM-10 (4) and with 33 mol.% of ChM-10 (5).

#### THE FORMATION OF INTRAMOLECULAR STRUCTURE IN CHOLESTEROL-CONTAINING POLYMERS

The chain structure of macromolecules of the LC polymers leads to the formation of a principally new type of mesophase - the intramolecular mesophase at the level of a single macromolecule. This effect is displayed most clearly in the cholesterol-containing polymers.

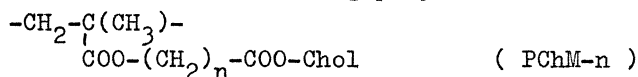


Fig. 12 shows the temperature dependence for the radius of gyration  $(R^2)^{1/2}$ , intrinsic viscosity  $[\eta]$ , specific optical rotation  $[\alpha]$  and relaxation time  $\tau$  (characterizing the intramolecular mobility) for one of cholesterol-containing polymers (PChM-10) in heptane solution. It is easily seen from this Figure that sharp change of all the above parameters takes place within the temperature region 40 - 60°C. The decrease in  $(R^2)^{1/2}$  and  $[\eta]$  result from the formation of compact structure. The latter is substantiated also by the decrease in the intramolecular mobility (the increase in the  $\tau$ ). The internal structure of the globule can be inferred from the polarimetry data. It can be seen that the  $[\alpha]$  values for temperatures below 40°C are essentially greater than those resulting from the intrinsic molecular activity of the cholesterol group (the data for the monomer, which are unaffected within the whole temperature range, are also listed). High optical activity (roughly of the order as observed for the polymer at 20°C) is characteristic for liquid crystals of the cholesteric type. All the results show unambiguously that below 40°C the cholesteric liquidcrystalline globules are formed. Analysing the relationships shown in Fig. 12 allows to distinguish two stages in the observed transition. At the first stage (60-50°C) there occurs certain reduction in size of the molecule and decrease in the intramolecular mobility. The  $[\alpha]$  values are almost unaffected. This is the transition "a coil - an isotropically liquid globule", with random arrangement of mesogenic groups in the latter. The second stage (below 50°C) is characterized by the sharp drop of the intramolecular mobility and sharp increase in  $[\alpha]$ . This fact indicates the transition "isotropically liquid globule - liquid crystalline globule of the cholesteric type" with the mesogenic groups packed, in a dense helical structure. The mechanism of formation of globule with the intramolecular cholesteric structure is clearly manifested in studying the fractions of the polymer with different molar mass.

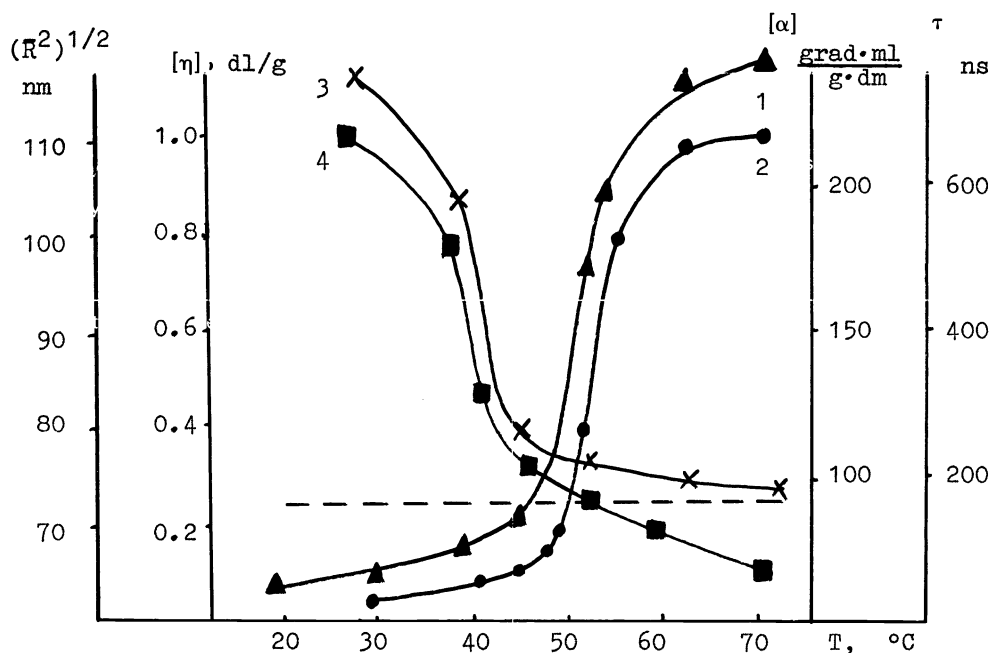


Fig. 12. Temperature dependences for  $(R^2)^{1/2}$  (1),  $[\eta]$  (2),  $[\alpha]$  (3) and  $\tau$  (4) for PChM-10 in heptane solution. Dotted line -  $[\alpha]$  for monomer ChM-10.

For the high-molecular sample ( $M_w = 6.6 \cdot 10^6$  - the molar mass is unaffected with in the whole temperature range, i.e. the LC globules consist of a single macromolecules (Fig. 13). The formation of the LC globule for the macromolecules of molar mass less than  $1.5 \cdot 10^6$  is accompanied by the effective growth of the molar mass, i.e. the association of macromolecules takes place. These results show that the formation of the intramolecular mesophase requires a definite critical content of mesogenic groups, which for the polymer considered amounts to  $\sim 3000$ .

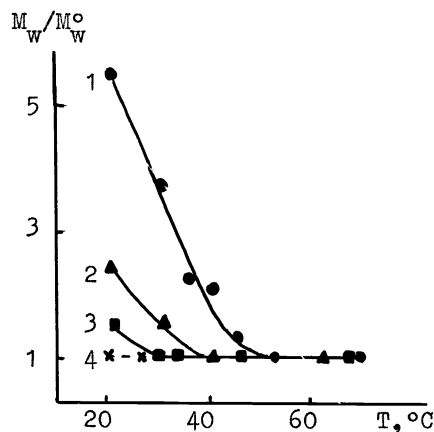


Fig. 13. Temperature dependence for changes in PChM-10 molar mass in heptane solution ( $M_w/M_w^0$ ) for fraction  $M_w^0 = 0.35 \cdot 10^6$  (1);  $0.73 \cdot 10^6$  (2);  $1.5 \cdot 10^6$  (3);  $6.6 \cdot 10^6$  (4)

Thus wide variety of types of structural arrangements in thermotropic LC polymers and possibility to change this structure give chance to regulate properties of these very promising and interesting polymeric materials.

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