
USDA OILSEED PROCESSING AND UTILIZATION RESEARCH

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USDA, Agricultural Research Service
National Center for Agricultural Utilization Research

IUPAC - AOCS Workshop on Fats, Oils and Oilseeds
December 8, 2004
Tunis, Tunisia

Today's Presentation

- USDA historic contributions
- Examples of current research
- Learning more about USDA research

National Ag Lab



270 FTE research staff

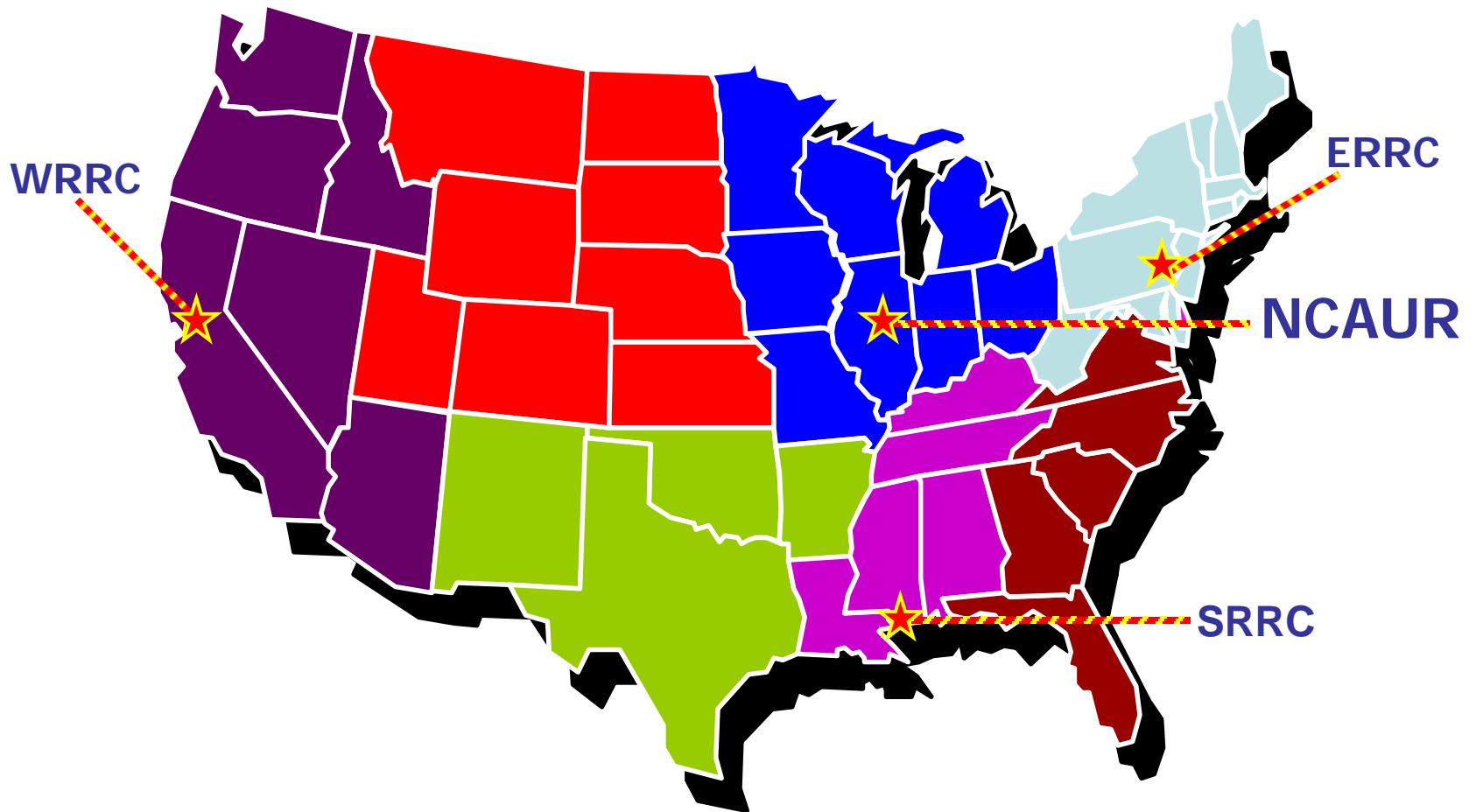
120 Ph.D. scientists

35 Research projects

140+ patents since 1980

\$30 Million Federal Budget

USDA Agricultural Research Service Utilization Labs



Penicillin: The Miracle Drug





Early Soy Oil Quality Research

- Standard methods for quality assessment
- Development of deodorizers and bleaching
- Hydrogenation for margarine
- Modification in fatty acid content for oxidative stability



Analytical Methods for Research

- Fatty acid composition and performance
- Human metabolism studies
- Labeled lipids
- Minor constituents
- No or low trans fatty acid margarines



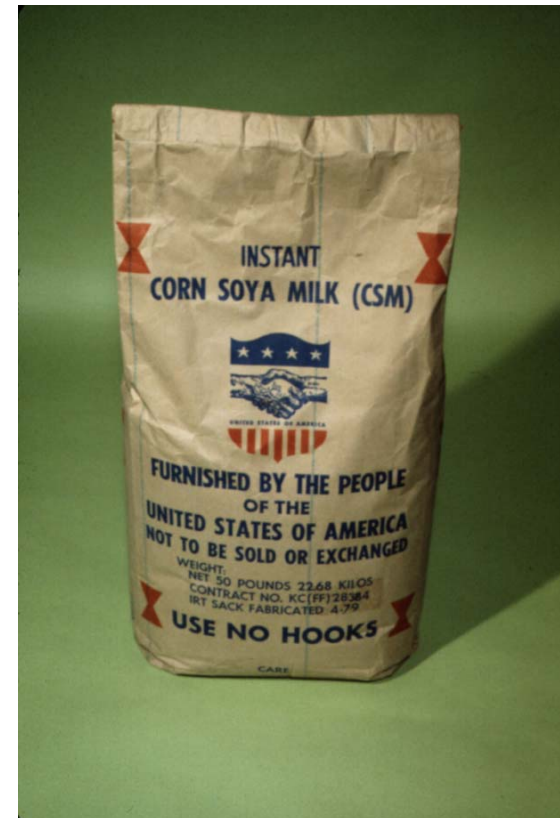
Healthy Foods

- Phytosterols that lower cholesterol
- Phospholipids for improving cognitive function
- Anti-cancer chemicals
- Mid-oleic sunflower
- GM seed oil spreads



Soybean Protein Foods

- “Food for Peace” CSM
- Children and mothers
- Refugee programs
- New Product
 - Short cook time
 - Complete nutrition
 - Shelf-life improvement



Protein Fortified Baked Goods

- Soy protein isolates
- Enhances nutrition
- Improves texture
- Low-cost benefit



Soy Adhesives



- United Soybean Board project to use soy proteins in extruded foam plywood glues
- Replaces phenol-formaldehyde resins
- Rapid adoption by industry

Printing Inks

- USDA 100% soy based
- Vivid colors
- Low VOC
- Biodegradability
- Low rub-off
- 80% daily papers



Soybean Oil Industrial Fluids

- Greases
- Lubricants
- Metal working fluids



CATERPILLAR®

Hydraulic Fluids



Soy Plastics and Foams



- Soy polyol foams
- Solid free-form fabrication using soy oil, fiber and gelling agent
- Computer controlled prototyping

Soy biodiesel

- Cold flow properties
- Fuel additives
 - Lubricity
 - Combustion enhancers
- Combustion and emission chemistry
- Glycerol utilization
 - Aircraft de-icer
 - Fermentation feedstock

Bioprocessing

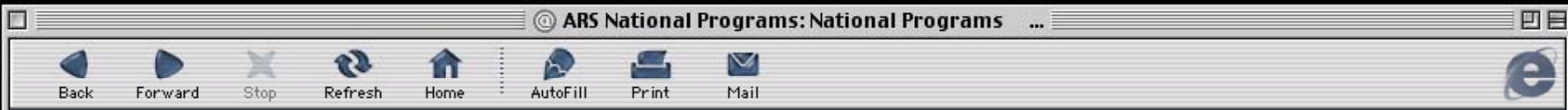
Metabolic Engineering

- Organism discovery
- Enzyme discovery
- Gene sequencing
- Transformation
- Pathway manipulation
- Strain optimization

Fantesk™



- Novel starch-oil composite made by jet-cooking
- Stable emulsion, lipid micro-spheres within starch
- Licensed commercial applications
 - Low-fat food applications
 - Oil drilling mud lubricant
 - Cosmetics and skin care applications
 - Seed coatings
 - Medical drug delivery systems



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Research



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National Programs

National Programs

ARS Research is organized into 22 National Programs. These programs serve to bring coordination, communication and empowerment to the more than 1200 research projects carried out by ARS. The National Programs focus on the relevance, impact, and quality of ARS research.



About the Programs

2002 & 2003 Performance Plan

The Big Picture of ARS Research

ARS Strategic Plan

Related Information

News

Calendar

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ARS Research in Biobased Products & BioEnergy

Booklet for FAIR 2002: Food Animal Integrated Research - an agenda for research and education

Summary of the USDA Stakeholder Workshop for Animal Agriculture, 2004

National Programs

Research Themes

Nutrition, Food Safety/Quality

[Human Nutrition \(107\)](#)

[Food Safety \(animal and plant products\) \(108\)](#)

[Quality and Utilization of Agricultural Products \(306\)](#)

Animal Production and Protection

[Food Animal Production \(101\)](#)

[Food Animal Production \(101\)](#)

Natural Resources and Sustainable Agricultural Systems

[Water Quality and Management \(201\)](#)

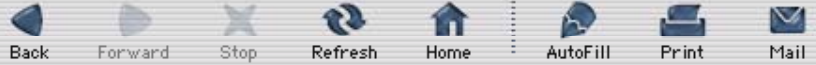
[Water Quality and Management \(201\)](#)

Crop Production and Protection

[Plant, Microbial, and Insect Genetics \(301\)](#)

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Quality and Utilization of Agricultural Products (306)



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- Scientific Quality Review
- Research Themes

Find ARS Research Projects

Search by Keyword International

Criteria:
 in:

Lubricants

- Results: 10 research projects found.**
- [Sunbrea Development](#)
 - [Preparation, Properties and Commercial Applications of Starch-Lipid Composites \(Fantesk\)](#)
 - [Development of Liquid and Solid Lubricants from Vegetable Oils](#)
 - [New Processes for Obtaining Biofuels and Other Value-Added Products from Agricultural Lipids](#)
 - [Biocatalytic Processes for Converting Soybean Oil to Value-Added Industrial Products](#)
 - [Chemical Systems for the Conversion of Vegetable Oils to Industrial Products](#)

Chemical Systems for the Conversion of Vegetable Oils to Industrial Products

Latest News

- "Free-Range" Chicken -- No Guarantee It's Free of Salmonella**
- New York Germplasm Resources Unit To Celebrate ARS' 50th Anniversary With Open House**
- Using Electromagnetic Induction To Trace Soil Nitrogen**

Plans & Reports

- ARSA Research, Education, and Economics Task Force Report**
- Moisture in Cotton Bales**
- Annual Performance Report**
- Big Picture of ARS Research**



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Research Project: Chemical Systems for the Conversion of Vegetable Oils to Industrial Products

Chemical Systems for the Conversion of Vegetable Oils to Industrial Products

Start Date: Feb 16, 2002
End Date: Aug 31, 2004

Objective:

Convert vegetable oil (polymerizing, by improving acids for increased reactivity and gravure printing in formulations and as a...

Approach:

Modify chemical and their use as additives, and other industrial products having improved thermal and oxidative stability and increased reactivity. Develop 100% soy oil-based sheeted, heatset, flexographic and gravure printing inks. Improve the quality of existing architectural (interior/exterior) oil based paints by using soybean oil and solving the yellowing problem. Continue to develop soy oil based base stock for hydraulic fluids and lubricants. Test chemical, physical and rheological properties of the products and compare with existing commercial (petroleum based) products. Develop (1) reliable methodology for characterizing the products, (2)

Development of Liquid and Solid Lubricants from Vegetable Oils

- Project Team
- [Erhan, Sevim](#)
 - [Liu, Zengshe](#)

[Project Annual Reports](#)

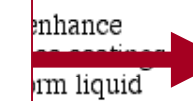
[Publication Submissions](#)

Related National Programs

- [Quality and Utilization of Agricultural Products \(306\)](#)

Related Projects

- [Development of Liquid and Solid Lubricants from Vegetable Oils](#)
- [Technology Development, Transfer, and Marketing of](#)





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Research Project: Chemical System
Industrial Products

Location: [FOOD AND INDUSTRIAL O](#)

Project Number: 3620-41000-101-00
Project Type: Appropriated

Start Date: Feb 16, 2002
End Date: Aug 31, 2004

Objective:
Convert vegetable oil (emphasizing soy) into products by polymerizing, by improving the oxidative stability and by derivatizing unsaturated acids for increased reactivity. Utilize these compounds in sheetfed, heatset, flexographic and gravure printing ink formulations, in interior/exterior architectural paint formulations and as a base stock in hydraulic fluids and lubricants.

Approach:
Modify chemical and physical properties of soybean oil or its fatty acids to enhance their use as additives, or major components of lubricants, plastics, inks, surface coatings and other industrial materials. Use isomerization and addition reactions to form liquid products having improved thermal and oxidative stability and increased reactivity. Develop 100% soy oil-based sheetfed, heatset, flexographic and gravure printing inks. Improve the quality of existing architectural (interior/exterior) oil based paints by using soybean oil and solving the yellowing problem. Continue to develop soy oil based base stock for hydraulic fluids and lubricants. Test chemical, physical and rheological properties of the products and compare with existing commercial (petroleum based) products. Develop (1) reliable methodology for characterizing the products, (2)

Project Annual Reports

Publication Submissions



- Project Team
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 - [Liu, Zengshe](#)

[Project Annual Reports](#)

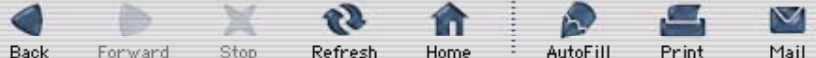
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Related National Programs

- [Quality and Utilization of Agricultural Products \(306\)](#)

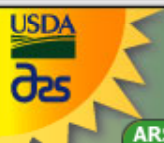
Related Projects

- [Development of Liquid and Solid Lubricants from Vegetable Oils](#)
- [Technology Development, Transfer, and Marketing of](#)



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Research Project: [Chemical Systems for the Conversion of Vegetable Oils to Industrial Products](#)

Location: [FOOD AND INDUSTRIAL OIL RESEARCH](#)

Publication Submissions

- [Industrial Applications of Soybean Oil - \(22-Jul-04\)](#)
- [Development of Bio-Based Grease: Structure and Composition Relationships - \(31-Jan-04\)](#)
- [Synthesis and Characterization of Dialkyl Carbonates Prepared from Mid-, Long-Chain, and Guerbet Alcohols - \(15-Jan-04\)](#)
- Friction and Oxidation Behavior of Vegetable Oil Derivatives As Lubricants: Substitution Chain Length Effects - (20-May-04)**

- Project Team
- [Erhan, Sevim](#)
 - [Liu, Zengshe](#)

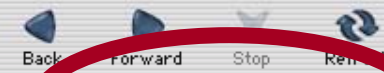
Project Annual Reports

Publication Submissions

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- [Quality and Utilization of Agricultural Products \(306\)](#)

- Related Projects
- [Development of Liquid and Solid Lubricants from Vegetable Oils](#)
 - [Technology Development, Transfer, and Marketing of](#)

Friction and Oxidation Behavior of Vegetable Oil Derivatives as Lubricants: Substitution Chain Length Effects



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Discovery to Market

